# **TECHNICAL DATA SHEET**



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## MILLICUT CAS 30

A neat cutting oil blended from high quality solvent refined mineral oil and high lubricity EP extreme pressure additives.

### **Application**

Use as received for a range of arduous machining operations and difficult to machine metals.

#### Features & Benefits

- Enhanced high levels of EP additive promotes excellent tool life.
- Suitable for arduous machining of stainless steel.
- Pale colour provides good work piece visibility.
- Good results as a metal pressing lubricant.

#### **Typical Characteristics**

Density @ 15°C, g/ml	0.889
Kinematic Viscosity @ 40°C, cSt	30
Flashpoint, °C	>200
Copper Corrosion Test (ASTM130), rating	3b

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