

TECHNICAL DATA SHEET



Product code: 7781

Sector: Industrial

Issue No: 2

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MILLCOOL 20

A water soluble chlorine free semi-synthetic cutting fluid including boron chemistry that contributes to bio-stability.

Application

Use as a water based machining and grinding fluid.
Recommended dilution rates between 3% and 8%.

Features & Benefits

- Bio-stability generated from boron based composition.
- Full multi metal capability.
- Nitrite, chlorine and phenol free formulation.
- Undyed to offer good work piece visibility.
- Simple strength control with a refractometer.

Typical Characteristics

Concentrate	
Density @ 15°C, g/ml	1.02
Appearance	Semi-Translucent liquid
pH, 5% in Test Water	9.3
Refractive Index Factor	1.26

Note: Product should be stored under cover. Avoid extremes of temperature and protect from frost.

Technical & Health and Safety

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