

Product code: 5769

Sector: Industrial

Issue No: 3

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MILLICUT CHF 22

A chlorine free neat cutting oil formulated using state of the art additive technology and solvent refined based oils for high performance machining.

Application

Used for medium to high tensile steels (including stainless), aluminium alloys, brasses and bronzes.

Features & Benefits

State of the art technology combining to provide the following:

- Designed for high speed sliding head machines
- Good work piece visibility
- Excellent surface finish on all materials
- Prolonged tool life due to antiwear technology
- Totally Chlorine Free and therefore more environmentally friendly
- Antimist additives to enhance operator acceptability
- Low drag out losses due to low viscosity
- Anti-corrosion performance
- Unique synthetic lubricity enhancement
- Non staining with yellow metals

Typical Characteristics

Density @ 15°C, g/ml	0.86
Kinematic Viscosity @ 40°C, cSt	23
Flashpoint, °C	>160
Copper Corrosion Test (ASTM130), rating	1a