

TECHNICAL DATA SHEET



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Sector: Industrial

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MILLICUT CHF 10

Chlorine free neat cutting oil formulated using state of the art additive technology, combining pale appearance, low odour, high performance machining.

Application

Used for high tensile steels, stainless and hard to machine alloys. Deep hole drilling, gun drilling, honing, high speed hobbing.

Features & Benefits

State of the art technology combining to provide the following:

- Designed for high speed sliding head and multi spindle machines.
- Extremely pale in appearance giving good work piece visibility.
- Virtually odourless in operation.
- Excellent surface finish on all materials.
- Prolonged tool life due to antiwear technology.
- Totally Chlorine free and therefore more environmentally friendly.
- Antimist additives to enhance operator acceptability.
- Low drag out losses due to low viscosity.

Typical Characteristics

Density @ 15°C, g/ml	0.84
Kinematic Viscosity @ 40°C, cSt	11
Flashpoint, °C	>150
Copper Corrosion Test (ASTM130), rating	4b