

TECHNICAL DATA SHEET



Product code: 5660

Sector: Industrial

Issue No: 3

Issue Date: 12/12/24

MILLICUT CHF 32

Chlorine free neat cutting oil formulated using state of the art additive technology, combining pale appearance, low odour, high performance machining.

Application

Used for high tensile steels, stainless and hard to machine alloys. Grinding and hobbing.

Features & Benefits

State of the art technology combining to provide the following:

- Extremely pale in appearance giving good work piece visibility.
- Virtually odourless in operation.
- Excellent surface finish on all materials.
- Prolonged tool life due to antiwear technology.
- Totally Chlorine free and therefore more environmentally friendly.
- Antimist additives to enhance operator acceptability.
- Low drag out losses due to low viscosity.
- Highly suitable for machining yellow metals.

Typical Characteristics

Density @ 15°C, g/ml	0.87
Kinematic Viscosity @ 40°C, cSt	34.5
Flashpoint, °C	188
Copper Corrosion Test (ASTM130), rating	1b