

# TECHNICAL DATA SHEET



Product code: 5778

Sector: Industrial

Issue No: 3

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## MILLROLL 2519 SS

A semi-synthetic, formaldehyde-free metalworking fluid for use in wire rolling/drawing operations.

### Application

Suitable for all types of ferrous and non-ferrous applications. Recommended concentration 5 to 10%.

### Features & Benefits

- Optimised lubricity and cooling properties ensure quality work piece finish and longer tool life.
- Low foaming formulation provides consistent lubrication and heat removal in both hard and soft water.
- Robust formulation extends sump life, resulting in both economical fluid consumption and reduced down-time.
- Multi-metal compatibility allows product rationalisation for subcontractor flexibility as well as simplified ordering and stock holding.
- Chlorine and formaldehyde-free formulation ensures minimised hazard labelling for operator safety and audit compliance.

### Typical Characteristics

Emulsion appearance	Translucent
pH @ 5% in distilled water	9.3
IP 287 corrosion break point, %	2.5
Refractometer correction factor	x1.4

### Technical & Health and Safety

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