

TECHNICAL DATA SHEET



Product code: 5293

Sector: Industrial

Issue No: 2

Issue Date: 23/05/22

MILLICUT CAS 27

A high performance neat cutting oil produced from solvent refined mineral oil and selected additives to provide a high level of lubricity and extreme pressure performance.

Application

Use as received for a range of machining operations which includes deep hole boring. The selected EP package promotes excellent performance with arduous operations and difficult to machine metals.

Features & Benefits

- Pale colour provides good workpiece visibility.
- Good metal wetting properties and enhanced lubricity.
- High level of EP treatment promotes good tool life and excellent cutting performance.
- Suitable for arduous machining operations on a variety of metals including stainless steel.
- Proven deep hole drilling performance with Mollart equipment

Typical Characteristics

Density @ 15oC, g/ml	0.91
Kinematic Viscosity @ 40oC, cSt	26.5
Flashpoint, °C	180
Copper Corrosion Test (ASTM130), rating	4b

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